

- ▶ Southland is a leader in precision-made steel, red brass and malleable iron pipe, nipples, fittings and related products. Manufactured in our North American facilities and threaded to industry specifications to provide a secure and trusted fit, Southland products are the trusted choice for plumbing, OEM, oil, gas and steam applications. Durable and highly resistant to rust and corrosion, every Southland pipe, nipple and fitting is 100% inspected and quality tested.



## ▶ Steel Pipe & Ready Cut Pipe

Our extensive line of welded black steel and galvanized steel pipe meets rigid industry standards – and is backed by one of the most trusted names in the industry. Available in 1/4" to 4" diameters and offered in various lengths including 10-foot or 21-foot cut lengths, our steel pipes offer a choice of plain, threaded or coupled ends.

### Product Highlights:

- Available from 1/8" – 4" Diameters
- Available in Black & Galvanized
- Available in Ready Cut Pipe Assortments
- Pipes supplied in lengths from 10ft to 21ft
- Produced by Electric Resistance Welded (ERW) process
- Produced in a stretched-reduced mill to ensure full body normalized pipe
- Hot dip galvanizing process according to ASTM standards
- Galvanized Products meet California Lead Plumbing Law

### Specifications:

- **Welded steel pipe schedule 40 (1/2" through 6") and 80 (1/2" to 2") complies with:**
  - Galvanized Pipe – ASTM A-53 standard
  - Black Pipe – ASTM A-53 and API 5L standards
  - Threads – ASME/ANSI B1.20/1 standard
- **Seamless steel pipe schedule 40, 80, 160 in diameters from 1/8" to 4" complies with:**
  - Black pipe – ASTM A-106 grade B
  - Threads – ASME /ANSI B1.20.1 standard
  - Welded Steel Ready Cut Pipe
  - Schedule 40 and 80 in sizes from 1/2" to 4"
    - Galvanized Steel – ASTM A-53
    - Black Steel – ASTM A-53 / API 5L



## ▶ Steel Nipples

We manufacture both black and galvanized welded steel nipples in 11 diameters from 1" to 4" – and in 14 different lengths ranging up to 12". Available individually or in pre-packaged assortments, we also offer a full selection of pre-cut welded steel pipes in the same diameters and lengths.

### Product Highlights:

- Available from 1/8" – 4" Diameters
- Available in Lengths from Closed – 12"
- Available in Black & Galvanized Schedule 40 and 80 Pipe Nipples
- Available in Black & Galvanized Schedule 40, 80, 160 & XXHvy Seamless Nipples
- NAFTA approved
- We also have available Merchant Couplings, Chrome Plated Nipples, Stainless Steel Nipples & Conduit Nipples
- Color coded product labels
- Preferred industry pack quantities
- Galvanized Products meet California Lead Plumbing Law

### Specifications:

- **Welded Steel Pipe Nipples**  
Black and Galvanized Schedules 40 and 80 in sizes from 1/8" through 6"  
– ASTM A-733, ASME/ANSI B1.20.1 and ASTM A-53
- **Seamless Steel Pipe Nipples**  
Schedule 40 and 80 in sizes from 1/8" to 4"  
– Black Steel – ASTM A-733, ASME/ANSI B1.20.1 and A-106 grade B



## ► Malleable Iron Fittings

We offer one of the most extensive selections of black and galvanized malleable iron fittings in the industry. Available in 13 diameters from 1/8" to 6", every fitting is produced to exact specifications. All galvanized products are zinc-coated for water applications – and meet all low-lead requirements. In addition, all of our iron fittings undergo our rigorous testing and quality inspection.

### Product Highlights:

- Stocked in most figures from 1/8" to 6"
- Available in Black finish for oil and gas fluid applications
- Available in Galvanized finish for water, air and steam installations
- Available for servicing 150 psi and 300 psi applications
- Hot dip galvanizing process according to ASTM A-153 standard
- Galvanized Products meet California Lead Plumbing Law

### Specifications:

- Threaded ends meeting with ANSI/ASME B1.20.1 standard
- Material meeting with ASTM A-197 standard
- Dimensions meet the following:
  - Threaded Fittings – with ASME B16.3 standard
  - Unions – with ASME B16.39 standard
  - Bushing Reducer and Plugs – with ASME B16.14 standard



## ► Red Brass Fittings & Nipples

Our Red Brass Fittings and Nipples are carefully produced and threaded to industry specifications to provide a secure and trusted fit. While primarily developed for carrying water in commercial plumbing and OEM applications, they are also used in oil, gas and steam applications. Durable and highly resistant to rust and corrosion, every red brass fitting and nipple is 100% inspected and quality tested.

### Product Highlights:

- Made with Class 125lb Red Brass
- Nipples Available in Lengths from Close to 12"
- Available in Schedule 40 diameters from 1/8" to 4"

### Specifications:

- Red Brass Nipples meets ASTM B43-96 specifications
- All threads meet ASME/ANSI B1.20.1 standards
- Meets ASTM B-687 standards